POZNAN UNIVERSITY OF TECHNOLOGY



EUROPEAN CREDIT TRANSFER AND ACCUMULATION SYSTEM (ECTS) pl. M. Skłodowskiej-Curie 5, 60-965 Poznań

COURSE DESCRIPTION CARD - SYLLABUS

Course name		
Processing of Polymer Materials		
Course		
Field of study		Year/Semester
Mechatronics		1/2
Area of study (specialization)		Profile of study
		general academic
Level of study		Course offered in
First-cycle studies		polish
Form of study		Requirements
part-time		compulsory
Number of hours		
Lecture	Laboratory classes	other (e.g. online)
10	10	0
Tutorials	Projects/seminars	S
0	0	
Number of credit points		
3		
Lecturers		
Responsible for the course/lecturer		Responsible for the course/lecturer:
DSc. Eng. Karol BULA		
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tel. +48 61 665 28 95		
Faculty of Mechanical Engineering		
Piotrowo 3 st., 60-965 Poznań		
Prerequisites		
Student should have basic knowledge	ge of polymeric mat	terials and their properties.
Course objective		

Student should obtain knowledge about selected issues and methods in processing of plastics.

Course-related learning outcomes

Knowledge

Student should be able to characterize bulk materials prepared for processing .

Student should be to describe typical technology used in polymer processing.



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Skills

Student should be able to make selection of the technology for making plastic parts.

Student is able to select machine and equipment for realizing some technological processes .

Social competences

Student is prepared for cooperation in a workgroup

Student is able to define priorities which are enable for resolving tasks.

Methods for verifying learning outcomes and assessment criteria Learning outcomes presented above are verified as follows: Lecture:

Written exam at the end of the semester, contains open questions of any kind of presented technologies (credit in case of obtaining at least 50,1% correct answers).

Laboratory classes:

Every single exercise should be passed by giving the written answer and additional final report on a training. All laboratory exercises must be passed with positive note.

Programme content

Lecture

- 1. Preparation of bulk materials for processing, drying, pelletizing, mixing.
- 2. Injection molding technique, IMM construction, injection molds, processing parameters.
- 3. Extrusion of polymeris materials, single and twin screw plastisizing units, extrusion profile calibration.
- 4. Laminating technique, resins, fillers, hand lay-up techniques and other
- 5. Vacuum forming technology.
- 6. Welding of plastics, joining with adhesives.
- 7. Application of polymers as a thin protective layers on metals.

Laboratory classes

- 1. Injection molding technique.
- 2. Extrusion technique.
- 3. Laminating.
- 4. Thermoforming.
- 5. Joining techniques of plastic parts.



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6. Thin protective polymer layers technique application.

Teaching methods

Lecture: multimedia presentation illustrated with examples given on a board.

Laboratory classes: demonstration of machine and equipment operation, performing experiments, solving tasks, discussion, teamwork.

Bibliography

Basic

- 1. A. Smorawinski, Technologia wtrysku, WNT 1982.
- 2. W. Frącz, Przetwórstwo tworzyw polimerowych, wyd. Politechnika Rzeszowska, Rzeszów 2011.
- 3. K. Wilczyński, Przetw. Tworzyw Sztucznych, wyd. Politechnika Warszawska, 2000.
- 4. J. Stasiek , Wytlaczanie, Wyd. Uniw. Techn.-Przyrodn., Bydgoszcz 2003.
- 5. A. Boczkowska i in.: Kompozyty, Oficyna Wydawnicza Politechniki Warszawskiej, 2000.

6. J. Garbarski, Materiały i kompozyty niemetalowe, Oficyna Wydawnicza Politechniki Warszawskiej, 2001.

Additional

- 1. Poradnik: Tworzywa Sztuczne, WNT, W-wa, 2000.
- 2. D. Żuchowska, Polimery Konstrukcyjne, WNT, Warszawa 2000.

3. W. Frącz, B. Krywult, Projektowanie i wytwarzanie elementów z tworzyw sztucznych, wyd. Politechnika Rzeszowska, 2005.

Breakdown of average student's workload

	Hours	ECTS
Total workload	75	3,0
Classes requiring direct contact with the teacher		2
Student's own work (literature studies, preparation for laboratory classes, preparation for exam) ¹	35	1

¹ delete or add other activities as appropriate